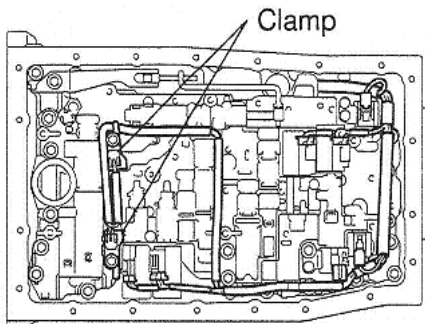
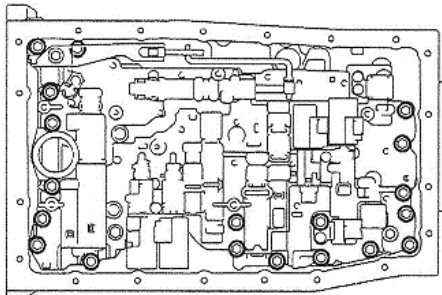


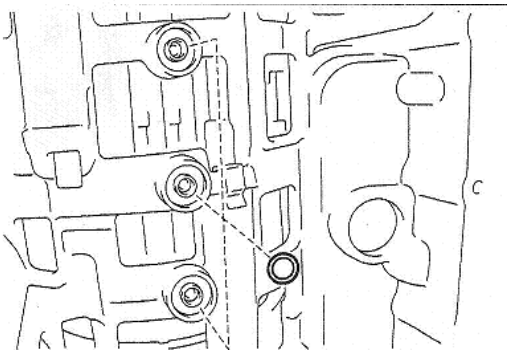
Remove the 20 sump bolts and the sump  
Remove the 4 bolts holding the filter and remove the filter



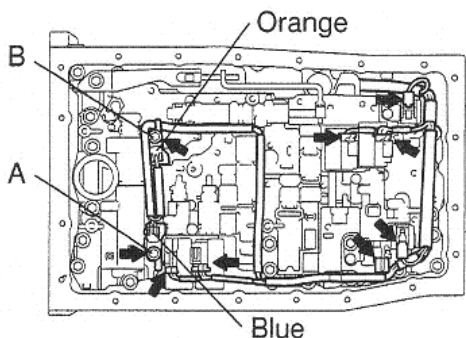
Disconnect the 7 connectors from the solenoids ,bolt and bracket and the ATF temp sensor



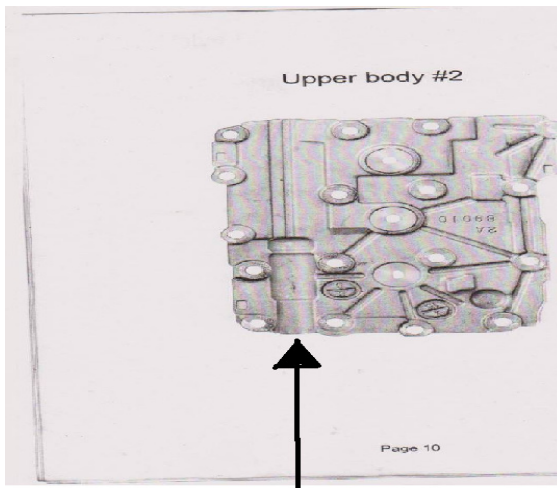
Remove the 19 bolts and remove the valve body.  
Refit the solenoids into the new valve body making sure the pins go in the correct location for the solenoids.



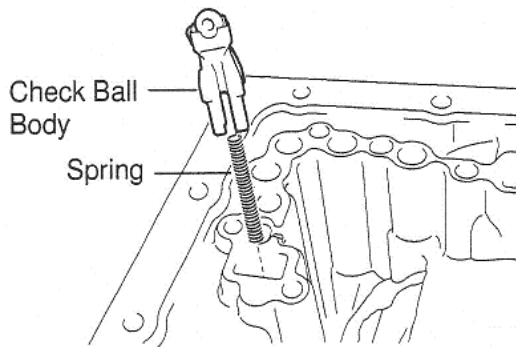
Remove the 3 case grommets - we supply replacement grommets.



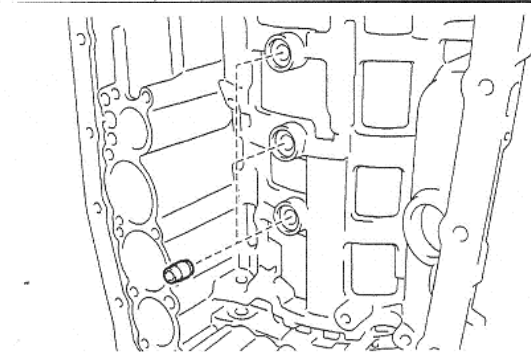
Replace all the solenoids making sure the locating pin goes in the correct position



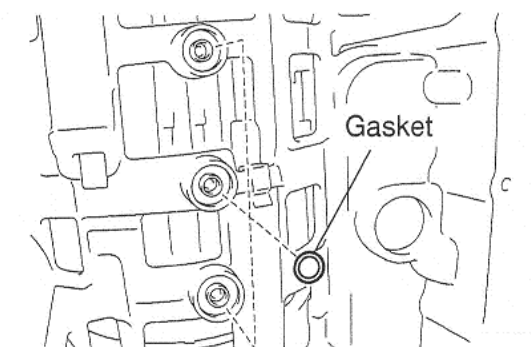
Make sure that the valve body is the same in this area ie: Whether or not the hole is plugged.



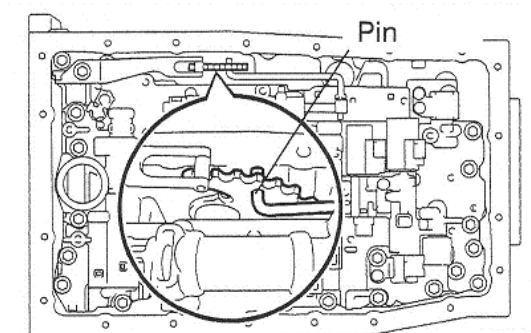
Reinstall the checkball and spring  
Hint- Use vasoline to hold the assembly in place



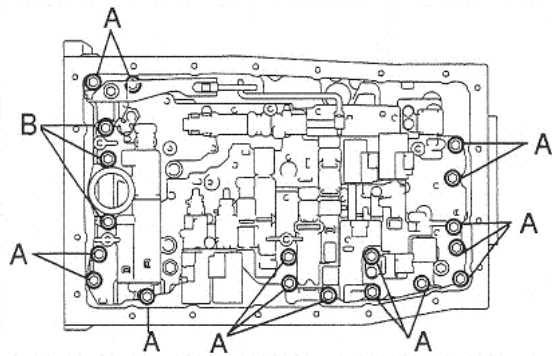
Make sure the inner grommet tubes are still in place  
Hint- now is a good time to clean the sump and magnets and remove the old gasket or silicon



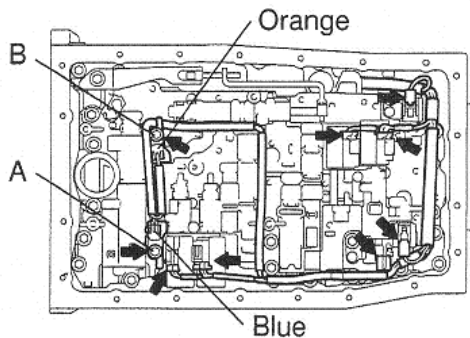
Install the supplied new valve body grommets. Hint- Use vasoline to hold the grommets in place



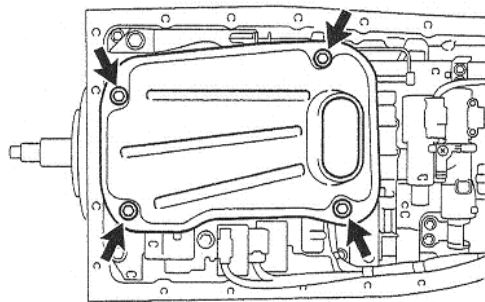
Install the valve body taking care to line up the manual valve lever



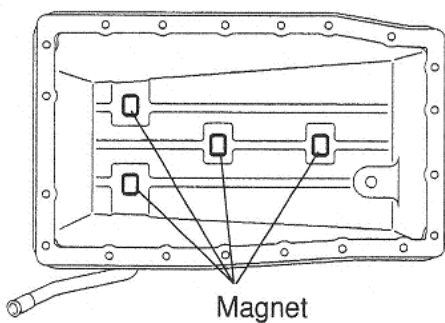
Install the 19 valve body bolts.  
Tighten to 11nm or 8ft.lb Bolt  
A 25mm long  
Bolt B 36 mm long



Connect the 7 solenoid  
connecters, atf sensor and bracket  
Bolt A 36mm long  
Bolt B 12mm long



Install the new filter and filter o-  
ring tighten the 4 bolts to 10nm  
or 7ft.lb



Refit the clean sump and gas-ke-t  
supplied.  
Tighten the 20 sump bolts to  
4.4nm or 39 in .lb

Fill the transmission with the correct type and amount of oil and  
your done

We hope you enjoy the improvement the new valve body has made  
If you have any questions about fitting the valve body don't hesi-  
tate to contact us.